

TECHNICAL







Ficetguard[®] MONITOR[™] FLUID ANALYSIS PROGRAM

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What can the MONITOR Fluid Analysis Program Do For You?

Fluid Analysis provides you with a snapshot of what is happening inside your equipment. It tells you the condition of the lubricant or fluid and identifies component wear and contamination in virtually any application. With the MONITOR Fluid Analysis program, you can identify dirt, wear particles and other contaminants that can cause catastrophic failure or significantly shorten equipment life.

Why MONITOR?

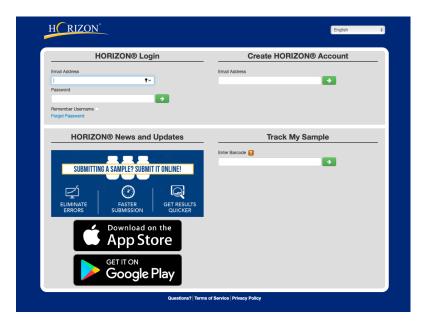
High-quality Testing

MONITOR's independent testing laboratories are ISO 17025 A2LA accredited – the highest level of quality attainable by a testing laboratory backed by the most stringent accrediting body on the industry.

Benefits of Using MONITOR

- Identify minor problems before they become major failures State-of-the-art fluid analysis identifies dirt, wear particles, fuel dilution and coolant – contaminants that can cause catastrophic failure or significantly shorten equipment life.
- **Maximize asset reliability** Testing and analysis expands your Extended Service environment to ensure that units are up, running and making money.
- Increase resale value Analysis results provide valuable sampling history documentation that can easily justify higher equipment resale values.





What is Horizon?

The HORIZON web and mobile apps help you interact and manage your fluid analysis program. These apps help you quickly perform the day-to-day operations of ordering kits, submitting sample information and delivering reports. In addition, the program management tools allow you evaluate your program's performance, see which units are due for sampling and even mine report data to discover common equipment problems.

- · Results available on-line immediately upon sample processing completion
- · Innovative data management tools that will help you affect change in daily maintenance practices

How do I set up my Horizon account?

- 1. Go to www.eoilreports.com in a web browser. Or download the application available for Android and Apple.
- 2. Enter the email address in the Create Horizon Account section.
- 3. Enter "Account Name" found on label. See image on next page in account setup.

If you have any issues with account registration, please reach out to your regional representative.

Why Horizon over paper?

The best reason to submit sample information online is that it will save time and money while avoiding problems. While paper can be used to submit sample info and test results are emailed upon completion, HORIZON can provide a faster, more accurate platform for sending and receiving information. It also eliminates the need to manage the emails and PDF reports.

In addition, the mobile app uses built-in cameras to scan barcodes and equipment tags that reduce the chance of manual errors or missing information, which allows for the fastest submission. Available to download for both Android and Apple.

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Oil		CC2525 CC2528*	CC2527	CC2543	CC2544	CC2548	CC36136	CC36135
Purpose		Basic Engine Analysis	Hydraulic Fluid Analysis	Extended Oil Drain Analysis	Engine Failure Analysis	OPE Oil Drain Analysis	Extended Oil Drain Analysis with Oxidation	Filter Debris Analysis
Test	Method							
Elemental Metals by ICP	mod. ASTM D5185	✓	✓	✓	✓	✓	✓	✓
Viscosity at 40°C or 100°C	mod. ASTM D445	\checkmark	\checkmark	\checkmark	\checkmark	~	✓	
Water % (estimate)	Internal	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	
Fuel Dilution %	ASTM D7593	\checkmark		\checkmark	\checkmark	\checkmark	\checkmark	
Soot %	ASTM E2412	\checkmark		\checkmark	\checkmark	\checkmark	\checkmark	
Oxidation/Nitration	ASTM E2412		\checkmark		\checkmark		\checkmark	
Acid Number	mod. ASTM D664					\checkmark		
Base Number	mod. ASTM D4739			\checkmark	\checkmark	\checkmark	✓	
Particle Count OR Particle Quantifier	ISO 4406/ Manufacturer		~		~			
Analytical Ferrography					~			
Filter Debris	Internal							\checkmark
Micro Patch	Internal							✓

Note: Unit type determines the testing the sample receives. *Test package is identical to CC2525 but includes pre-paid postage. For U.S. only.

MONITOR Oil Analysis Test Packages

MONITOR Oil Analysis is an advanced diagnostic, preventive maintenance service designed to evaluate lubricant condition, component wear and contamination in engines, hydraulic systems and transmissions. A test report is provided by an independent laboratory for each sample submitted.

MONITOR Fuel Analysis Test Packages

MONITOR Fuel Analysis will determine if the fuel you are using is negatively affecting fuel filter life, premature plugging, or engine performance and loss of power or poor injector performance. Testing fuels in bulk storage tanks will tell you if your fuel meets ASTM D975 #2 diesel fuel specifications.

Fuel		CC2650*	CC2651*	CC2719
Purpose		Determines fuel's suitability for use & extends fuel filter life	Determines if product in bulk storage tanks complies with specifications	Monitor fuel cleanliness
Test	Method			
Elemental Metals by ICP	mod. ASTM D5185	✓	✓	
Viscosity @ 40°C	mod. ASTM D445			
% Sulfur	ASTM D7220			
API Gravity	ASTM D7777		✓	
Distillation	ASTM D7345		✓	
Flash Point – Closed Cup	ASTM D3828			
Cloud Point	ASTM D7689		✓	
Pour Point	ASTM D7346	\checkmark	\checkmark	
Water & Sediment	ASTM D2709	\checkmark		
Bacteria, Fungi & Mold	Manufacturer	✓	✓	
Cetane Index	ASTM D976		✓	
Thermal Stability	mod. ASTM D6468	✓	✓	
Water by Karl Fisher % or PPM	mod. ASTM D6304C		\checkmark	~
Particle Count (Calibration: ISO 11171)	ISO 4406		\checkmark	~

*Can only be analyzed in a U.S lab. If these tests are needing outside the U.S please contact your regional sales representative.



MONITOR Coolant Analysis Test Packages

MONITOR Coolant Analysis evaluates metal movement, the corrosive attributes of the coolant, and can detect the source of such cooling system problems as combustion gas leaks, electrical ground problems, localized overheating and contamination inside and outside the system.

Coolant		CC2700 CC2706*	CC2717
Purpose		Monitors coolant's corrosiveness & metal movement	Identifies sources of combustion gas leaks, electrical ground problems & system contamination
Test	Method		
Visuals (foam, color, oil, fuel, magnetic & non-magnetic precipitate& odor)	Internal	✓	~
Elemental Metals by ICP	mod. ASTM D6130	\checkmark	✓
Antifreeze %	Internal	\checkmark	\checkmark
Freeze Point	mod. ASTM D3321	✓	\checkmark
Boil Point	Internal	\checkmark	\checkmark
pH Waters	ASTM D1287	✓	\checkmark
Total Hardness	Internal	\checkmark	\checkmark
SCA Number	Internal	✓	\checkmark
Nitrites	Internal	\checkmark	\checkmark
Total Dissolved Solids	Meter Measurement	✓	✓
Specific Conductance	Meter Measurement	\checkmark	\checkmark
lon Chromatography (Chloride, Sulfate, Nitrite, Nitrate, Phosphate, Glycolate, Acetate, Formate & Oxalate)	ASTM D5827		4

*Test package is identical to CC2700 but includes pre-paid postage. For U.S. only.



MONITORTM FLUID ANALYSIS PROGRAM

Taking Samples

MONITOR Fluid Analysis will show you how regular sampling and trend analysis – monitoring test data over an extended period of time – will provide the information you need to continually maximize asset reliability and increase company profits.

Fluid analysis is most effective when samples are representative of the typical environmental conditions under which they operate. Dirt, system debris, water and light fuels tend to separate from lubricants and coolants when system temperatures cool. Samples should be taken while the systems are operating under normal conditions or immediately after shutdown while they are still at operating temperature.

Samples should also be taken at regularly scheduled intervals and from the same sampling point each time. Although an equipment manufacturer's recommendations provide a good starting point for developing preventive maintenance practices, sampling intervals can easily vary. A major consideration for determining sampling frequency is how critical a piece of equipment is to production. Environmental factors are also important, such as hot, dirty operating conditions, short trips with heavy loads and excessive idle times.

Sampling Equipment and Supplies

Short PN	Description	
CC2802	Oil Vacuum Pump	
3899452S	100 ft. of 1/4 diameter polyethylene tubing	
CC2723	Fuel Vacuum pump	
CC2724	Quickdraw Valve – Sample probe fitting	
CC2523	Fuel Tank Sampling Kit	
CC2818	Fuel Sampling Kit Includes 4oz Sampling Bottle, Plastic Bag, and Black Protection Bottle.	
CC2524	Fuel Microbicide Test Kit	
Analysis kits, sampling equipment and supplies can be ordered online at www.cumminsfiltration.com or by calling 1-800-22FILTER.		

MONITOR Sampling Intervals and Methods			
	Sampling Interval	Suggested Method & Location	
Diesel Engines – Oil	Monthly or at 250 hours	By sample extraction pump through dipstick retaining tube or sampling valve installed in filter return	
Diesel Engines – Coolant	4 times a year	By vacuum pump through radiator	
Diesel Engines – Fuel	4 times a year	By vacuum pump through gas tank	
Hydraulics	250 – 500 hours	By vacuum pump through oil fill port or system reservoir at mid-level	
Automatic Transmissions	500 hours / 25,000 miles	By vacuum pump through dipstick retaining tube or sampling valve installed in filter return	
Manual Transmissions & Differentials	750 hours / 50,000 miles	By vacuum pump through oil level plug or dipstick retaining tube	

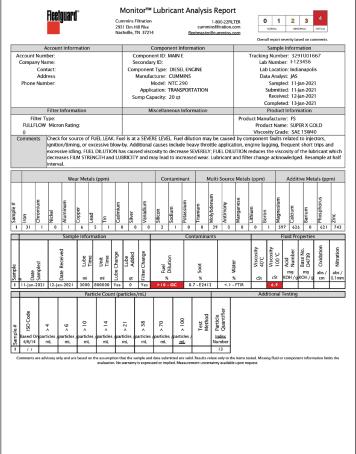


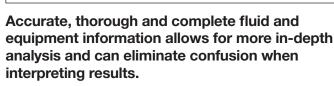
How to Read MONITOR Fluid Analysis Reports

MONITOR fluid analysis produces a wealth of important data and useful recommendations for identifying and correcting the root cause of abnormal conditions. Use the report descriptions and explanations below to better understand your results. Your Cummins Filtration Sales Representative can assist you in effectively utilizing individual test reports as well as the full data management capabilities of the program.

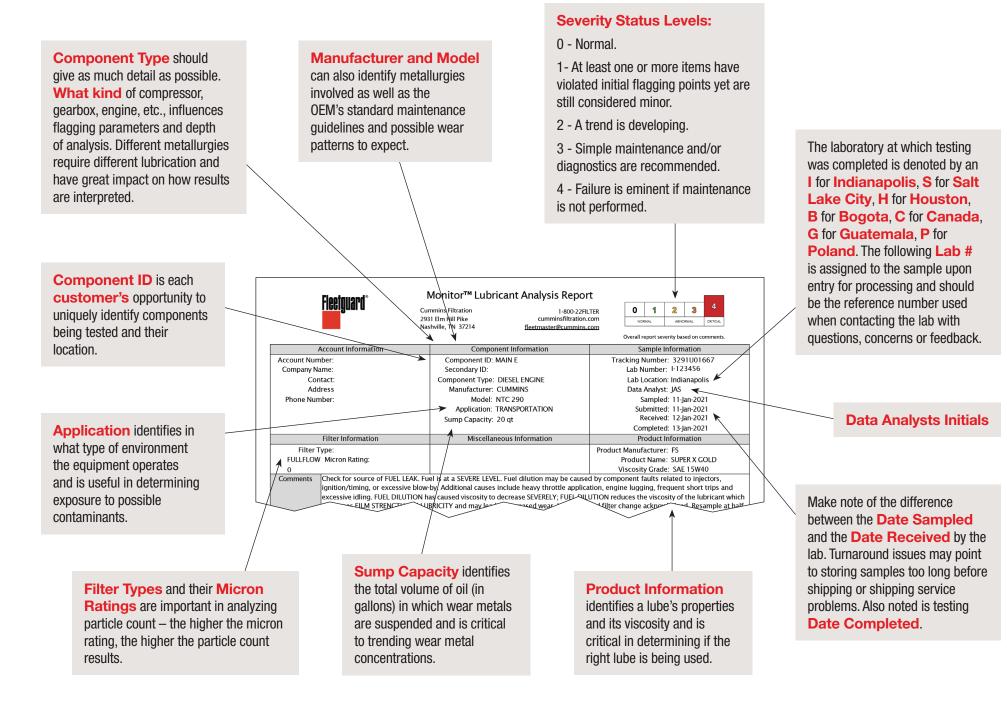
Equipment and Sample Information

The information submitted with a sample is as important to who is reading the report as it is to the analyst interpreting the test results and making recommendations. Properly document your equipment and share this knowledge with your laboratory. Implement a sampling process for every piece of equipment in your fluid analysis program that can be followed consistently each time the unit is sampled.







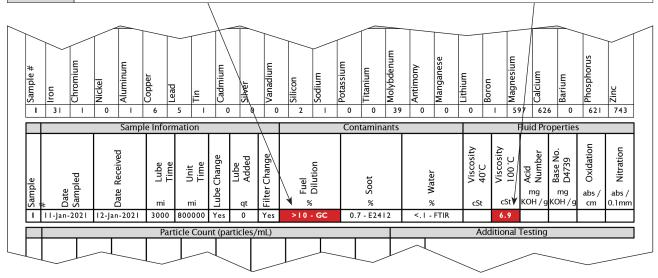




Recommendations

A data analyst's job is to explain and, if necessary, recommend actions for rectifying significant changes in the lubricant or the unit's condition. Reviewing comments before looking at the actual test results will provide a road map to the report's most important information. Any actions that need to be taken are listed first in order of severity. Justifications for recommending those actions immediately follow.

Comments Check for source of FUEL LEAK. Fuel is at a SEVERE LEVEL. Fuel dilution may be caused by component faults related to injectors, ignition/timing, or excessive blow-by. Additional causes include heavy throttle application, engine lugging, frequent short trips and excessive idling. FUEL DILUTION has caused viscosity to decrease SEVERELY; FUEL DILUTION reduces the viscosity of the lubricant which decreases FILM STRENGTH and LUBRICITY and may lead to increased wear. Lubricant and filter change acknowledged. Resample at half interval.



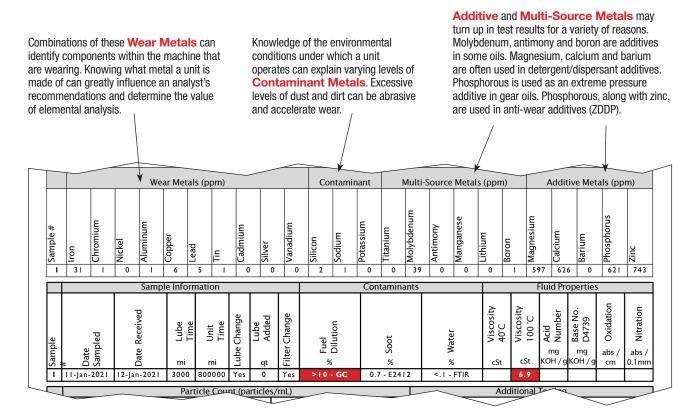
Laboratory will request additional unit and lube information if incomplete on sample label.



MONITOR[™] FLUID ANALYSIS PROGRAM

Elemental Analysis

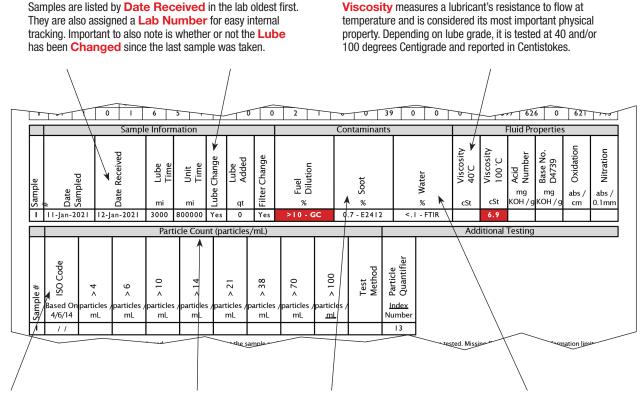
Elemental Analysis, or Spectroscopy, identifies the type and amount of wear particles, contamination and oil additives. Determining metal content can alert you to the type and severity of wear occurring in the unit. Measurements are expressed in parts per million (ppm).





Test Data

Test results are listed according to age of the sample – oldest to most recent, top to bottom – so that trends are apparent. Significant changes are flagged and printed in the yellow areas of the report.



The **ISO Code** is an index number that represents a range of particles within a specific micron range, i.e., 4, 6, 14. Each class designates a range of measured particles per one mL of sample.

The **Particle Count** is a cumulative range between 4 and 100 microns. This test is valuable in determining large particle wear in filtered systems.

Fuel and Soot are reported in % of volume. High fuel dilution decreases unit load capacity. Excessive soot is a sign of reduced combustion efficiency (only on engine oil samples).

Water in oil decreases lubricity, prevents additives from working and furthers oxidation. Its presence can be determined by crackle or FTIR and is reported in % of volume. Water by Karl Fischer ASTM D1744 determines the amount of water present. These results appear in the Special Testing section of your report.



How to Use the EZ Sample Label

The EZ sample label is smaller, more convenient and easier to use than previous labels. Combined with online sample submission, this label reduces paperwork, minimizes errors and moves your samples to the laboratory floor more quickly.

Do not lose or throw away these labels. They are the proof of purchase for your fluid analysis testing and cannot be re-issued.

-64-982	CENGINE ration 2331 Elin Hill Pike Nashville, TN 37214 1-800-22-FLTER www.cummins.com	Complete this form only if online access is not available. Utilize HORIZON to provide the laboratory with more declass is not available. Utilize HORIZON to
	ION INSTRUCTIONS	ACCOUNT INFORMATION (ACCT: MONIT Distributor/Sales Rep Company Name
APPLY TO SAMPLE Date Taken	Send an email to: custserv@eoilreports.com to establish an online account Log into your online account to add or edit components under Equipment Management	Contact Address City / Country Telephone Email SAMPLE INFORMATION Baseline Reference
Component ID RETAIN FOR YOUR RECORDS	Use Sample Submission to send sample information to the laboratory (<i>if online access is not available, please complete form</i>)	Component ID Secondary ID Component/Fluid Type (check one) Engine Transmission Differential Planetary Diesel Auto Final Drive Natural Gas Manual Hydraulic Gasoline Other
Date Taken	Ship sample to laboratory via trackable delivery service (see address list below)	Position: □ Front □ Rear □ Left □ Right □ Center □ Chassi: Date Taken
Component ID 00000A00000	Receive results via email or access them online	Fluid Time Imi day or (integration) Component Time Imi day or (integration) Fluid Changed Yes No Unknown Filter Changed Yes No Unknown Misc
MONITOR LABORATORY 7451 WINTON DRIVE P.O. BOX 68983 INDIANAPOLIS, IN 46268 MONITOR LABORATORY P.O. BOX 30820	MONITOR LABORATORY 10910 W. SAM HOUSTON PKWY N STE 700 HOUSTON, TX 77064–9903 MONITOR LABORATORY S140 75 STREET NW UL RUBIEZ 46 H/128	Comments COMPONENT INFORMATION (For first-time samples or changes of Manufacturer Model Product Mfr

1. Submit Your Sample Information

First-time users need to establish a HORIZON[®] account, and new components (sample point) need to be added to your account. Component registration is easy to perform in HORIZON[®] online or the mobile app.

Next, fill out the **QR** (quick response) **code label** (**Solution**) with the corresponding **Component ID** and **Sample Date**. Attach the label to the sample jar and retain the other label for your records.

To improve accuracy and ensure faster processing, use the **Sample Submission** feature in HORIZON to send the sample information to the laboratory. Once the information is submitted online, the QR code will contain all required sample information needed for processing.

NOTE: Provide the laboratory with as much detailed equipment and fluid information as possible. More in-depth analysis is possible when the data analyst knows the time on both the unit and fluid and whether the fluid and/or filter have been changed since last sampled.



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D000A00000 Part Number:CC	Nashville, TN 1–800–22–FIL www.cummins 02525 fleetmaster@c	.com		Complete this form only if online access is no provide the laboratory with more detailed com	
ONLINE SUBMIS	SION INSTRU	UCTION	S	ACCOUNT INFORMATION Distributor/Sales Rep	(ACCT: MONITE
				Company Name	
	_			Contact	
APPLY TO SAMPLE	[EX]	Send an en	nail to: e oilreports.com	Address	
<u>لان النان</u>			an online account	City / Country	
Date Taken	_			Telephone	
	Curr.		ur online account to add or	Email	
Component ID	-	edit compo Manageme	nents under Equipment ent	SAMPLE INFORMATION Component ID	Baseline Reference
somponent ib	Submit		e Submission to send	Secondary ID	
	_		rmation to the laboratory ess is not available, please	Component/Fluid Type (check one)	
RETAIN FOR YOUR RECORDS		complete for	n)	Diesel Auto D F	Differential Delanetary inal Drive Iydraulic
Date Taken		Shin comp	e to laboratory via trackable	Position: 🗆 Front 🗅 Rear 🗅 Left 🛛	Right Center Chassis
Date Taken	Z)		VICe (see address list below)	Date Taken	
Component ID		,		Fluid Time	⊒km ⊒hr ⊒mo ⊒mi⊒day⊒yr ⊒
	ส์	Receive res them online	sults via email or access	Component Time	⊒km ⊒hr ⊒mo ⊒mi⊒day⊒yr
00000A00000		urient online		Fluid Changed 🛛 Yes 🗆 No 🗔 I	
				Filter Changed Q Yes Q No Q	
				Misc	
			2	Comments	
ONITOR LABORATORY	MONITOR LABORATO	DRY			
51 WINTON DRIVE 0. BOX 68983	10910 W. SAM HOUS STE 700	TON PKWY N			or first-time samples or changes of
DIANAPOLIS, IN 46268	HOUSTON, TX 77064-	-9903		Manufacturer Model	
ONITOR LABORATORY	MONITOR LABORATO	DRY	MONITOR LABORATORY	Product Mfr	
O. BOX 30820 60 CALIFORNIA AVE. STE B	5140 75 STREET NW EDMONTON, AB T6E		UL.RUBIEZ 46 H/128 61–612	Product & Viscosity Grade	

2. Choose a Laboratory Location

A list of available laboratory locations is included on the form. Label your package with the laboratory address of your choice and ship it using a trackable shipping service, such as UPS, FedEx or DHL.

3. Paper Form Option

For faster results, we recommend submitting your sample information online in HORIZON but, if the sample information cannot be submitted online, complete the simple form on the right side of the label, detach it and pack it with the sample. To avoid delays in the laboratory, do not include any paperwork if sample information was submitted online.

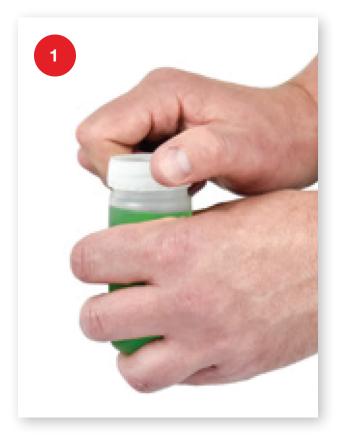
IMPORTANT: Samples will be placed on hold if the component ID does not match an ID in your account and no component information is included on the paper form. Components can be added to your account online via HORIZON or by contacting Customer Service at 877-808-3750 or custserv@eoilreports.com. Samples placed on hold for more than 30 days will be disposed.



How to Ship Fluid Samples

Packaging and shipping fluid samples is easy! A tight seal and proper labeling are the best ways to ensure your sample arrives at your destination intact and on time.

1. Close the sample jar as soon as you collect the sample. Hand-tighten only – the new non-back off cap with a wedge seal makes it so you don't have to use a tool or torque the cap to tighten. It is not necessary nor recommended to do so.



2. Register sample information online using the HORIZON[®] desktop or mobile apps. Write the date and component ID on the removable sample identification sticker and place it on the outside of the clear jar.

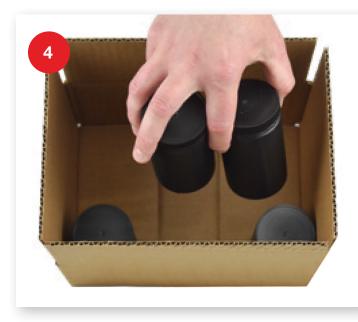


3. Place clear sample jar into the black hard plastic container and tighten lid.





4. Pack sample jar(s) into an appropriate-sized box, envelope mailer or hard plastic mailer. Label the outside of the package with the laboratory address and your return address before applying the appropriate postage.



Note: Do NOT wait until you have a full box to ship the samples. Delays in this step allows damaging wear inside of equipment to continue for days or sometimes weeks.



Note: Do NOT include written paperwork when sample information has been submitted online. It will slow down how quickly your sample is processed at the labs.

For more information, review the resources on Horizon or reach out to your Regional Representative.



Fuel Sample Container & Shipping Instructions

Diesel Fuel Sample Container

Our fuel sample container is constructed to reduce sample contamination prior to testing. The seamless container is stamped from a single piece of aluminum as opposed to the top, bottom and body being constructed from multiple pieces of sheet metal crimped together at the seams. It also features an epoxy lining, polypropylene seal, and security cap.

Contamination

The fuel can's design greatly reduces the ingression of external contaminants by eliminating "crimped" seams. External contaminants can adversely affect test results for Water and Sediment (ASTM D-2709) and Particle Count (ASTM D7647 / ISO 4406) and may indirectly affect microbial results for such testing as bacteria, fungi and mold. The container also has a higher tolerance to heat and is chemically resistant.

Shipping Instructions



Combustible substances with a flashpoint equal to or greater than 38° C (100° F) are not considered hazardous material. Therefore, our fuel sample containers can be shipped ground through a small package carrier, such as UPS or FedEx, without any special labeling or registration, according to Title 49, Section 173.150 of the Code of Federal Regulations. The United States Postal Service, however, will not accept or transport fuel samples of any kind. **Check with your preferred carrier to confirm transportation and handling requirements for shipping diesel fuel.**

Are there shipping restrictions for lubricants?

There are no restrictions for shipping most new or used lubricants via ground or air mail in countries where labs are located (Canada, Colombia, Guatemala, Poland and the United States). It is considered non-hazardous, non-toxic and non-flammable, so it operates under the same shipping considerations as water. When shipping internationally using local post, be sure to check the rules for shipping lubricants in the country of origin to ensure compliance with local laws.

For more information on shipping, please visit Horizon's technical library or reach out to your Regional Representative.

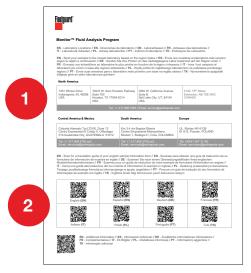


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Shipping to Your Desired Laboratory

1. Pick a laboratory. To ensure the fastest test results, pick the laboratory closest to you within your region. Sending fluid samples to a laboratory outside of your region are subject to import regulations which vary from region to region and will result in a longer turnaround time for test results.

2. Scan desired language QR code. Once the desired language QR code has been scanned, you will be directed to a landing page where you must select which type of fluid you want to have analyzed. Note: It is recommended to use the translated label from the QR code as a guide to fill out the paper label.



3. Select Fluid type you wish to have analyzed – Oil, Fuel, Coolant. After selecting the sample type, a translated sample label will be in the selected language.



4. Completely fill out label. Be sure to fill out all label information completely and accurately to ensure proper testing and accurate results.



5. Apply label to the clear sample jar and retain the other label for your records.

Label is found on the English form. Follow the "How to Use the EZ Sample Label" instructions.



Note: For sample kits ordered in Europe or Latin America, an additional insert will be added to select a desired language.



Need additional Information?

Login to Horizon (www.eoilreports.com) and visit the Technical Library. Or Scan QR code.



Laboratory Locations

Send your samples to the laboratory location nearest you.





For more information, visit www.fleetguard.com

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HOUSTON 10910 W. Sam Houston Pkwy. N., Suite 700 Houston, TX 77064-6314

BOGOTÁ

Km 3,4 vía Bogotá-Siberia Centro Empresarial Metropolitano Modulo1, Bodega 21, Cota