



aerospace climate control electromechanical filtration fluid & gas handling

fluid & gas handling hydraulics pneumatics process control sealing & shielding





Moduflow™ Plus Series

Low Pressure Filters





ENGINEERING YOUR SUCCESS.

Applications

- Power Unit Fabrication
- -Off-line Filter Loops
- -Mobile Equipment

The Moduflow filter is widely considered the most versatile filter available on the market.

The patented end cap minimizes turbulence and pressure loss through the filter, improving system performance.

The newly designed closed bottom elements for the RFP and ILP models insures all contamination remains trapped within the element as the filter is serviced.

A wide variety of visual and electrical indicators allows you to know exactly when the element needs to be serviced. There is even a "no element" indicator that can sense when there is not an element installed in the filter.

From top to bottom, the Moduflow filter series provides the high level of filtration and long term dependability so vital to today's hydraulic systems.



Parker's new patented Moduflow element was designed with built-in diverter and bypass valve, to meet your application needs.

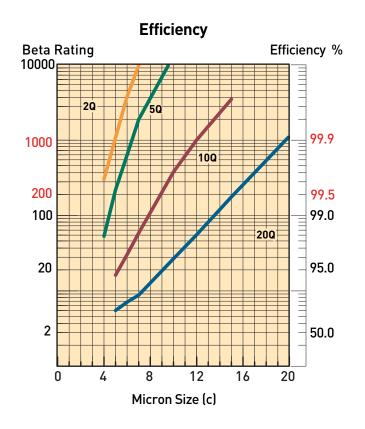
RFP Return Filter ILP In-Line Filter OUT LET PORT

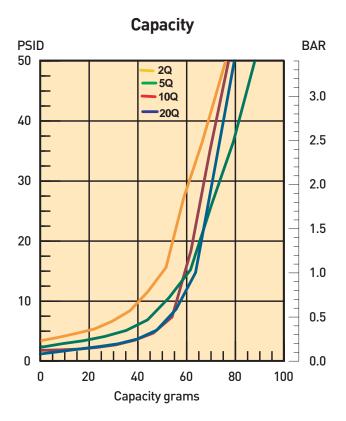
Features



Feature	Advantage	Benefit
Top access element service	Oil remains in housingQuicker elements change	No SpillsReduced maintenance costs
Slotted cover	 Quick release cover Cap screws remain in housing	Reduced maintenance costsNo loose parts to lose
Closed bottom elements	Removes all contaminant during element service	No downtime contamination from servicing
Visual or electrical indicators	Know exactly when to service elements	Helps prevent bypass conditionNo premature disposal
Flange face ports	Flexible mounting (3/4" to 2")	Easy plumbing to your system

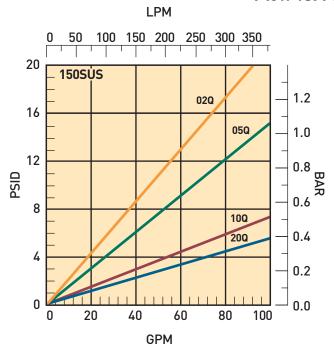
RFP-1 and ILP-1 Element Performance

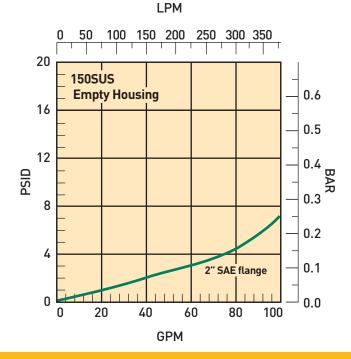




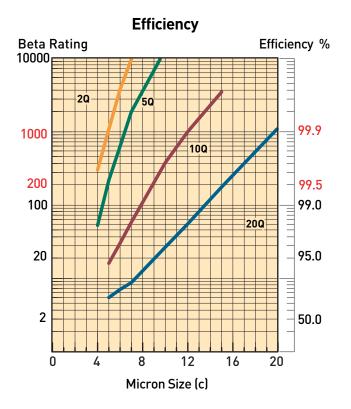
Multipass tests run @ 40 gpm to 50 psid terminal - 5mg/L BUGL

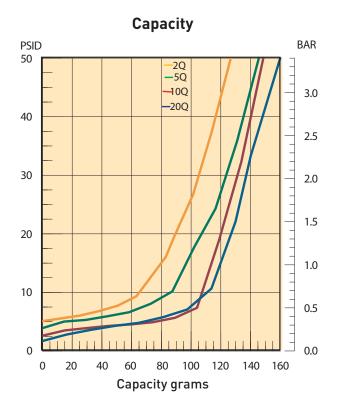
Flow vs. Pressure Loss





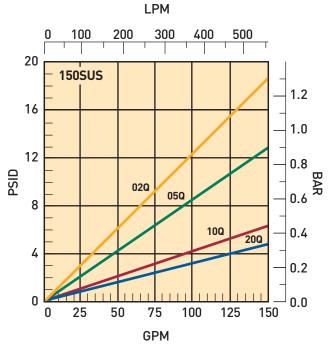
RFP-2 and ILP-2 Element Performance

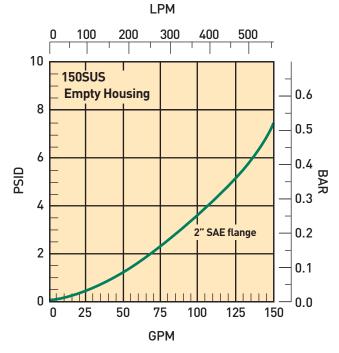




Multipass tests run @ 80 gpm to 50 psid terminal - 5mg/L BUGL

Flow vs. Pressure Loss





Specifications: RFP, ILP

Pressure Ratings:

Maximum Allowable Operating Pressure

(MAOP): 200 psi (13.8 bar) Design Safety Factor: 2:1

Rated Fatigue Pressure: 150 psi (10.3 bar)

Element Burst Rating: 70 psid (4.8 bar)

Filter Materials:

Head, Cover, Flanges: die cast aluminum

Bowl: steel

Operating Temperatures:

Nitrile: -40°F to 225°F (-40°C to 107°C)

Fluorocarbon: -15°F to 275°F (-26°C to 135°C)

Weight (approximate):

Single: 20 lbs. (9.1 kg) Double: 25 lbs. (11.3 kg)

Indicators:

Visual (optional)

Electrical (optional) 15A @ 250VAC / .5A @ 125 VDC Electrical ("D" option) 5A @ 250VAC / 3A @ 28 VDC

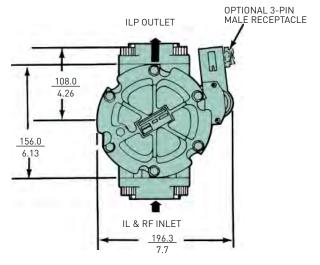
Color Coding:

White (normally closed)
Red (normally open)
Black (common)

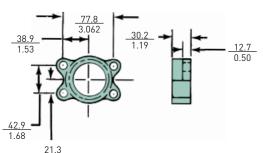
OPTIONAL PORT FLANGE

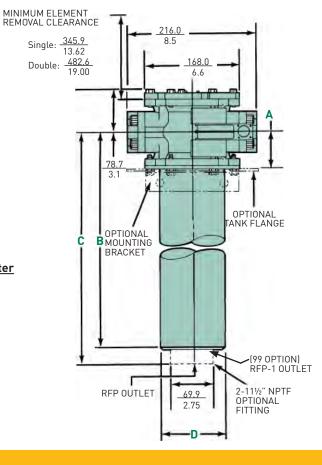
		Dimensi	ons: inch	
Model	Α	В	С	D
RFP-1 with optional 2" fitting	<u>68.3</u> 2.69	_	390.0 15.37	<u>117.1</u> 4.61
RFP-1 without optional 2" fitting	<u>65.0</u> 2.56	<u>378.0</u> 14.87	_	<u>114.0</u> 4.50
RFP-2 with optional 2" fitting	<u>68.3</u> 2.69	-	<u>625.0</u> 24.61	<u>117.1</u> 4.61
RFP-2 without optional 2" fitting	<u>68.3</u> 2.69	<u>612.0</u> 24.11	_	<u>114.0</u> 4.50
ILP-1	<u>65.0</u> 2.56	336.0 13.24	N/A	<u>117.1</u> 4.61
ILP-2	<u>68.3</u> 2.69	618.0 24.32	N/A	<u>117.1</u> 4.61

Drawings are for reference only. Contact factory for current version.



Linear Measure: millimeter inch





116.8

4.60

1/4-18 NPT DRAIN VENT

CONNECT TO TANK

Drawings are for reference only. Contact factory for current version.

TORQUE 32-38 FT-LB

330.2 SINGLE

617.5 DOUBLE

13.0

Specifications: DILP

Pressure Ratings:

Maximum Allowable Operating Pressure

(MAOP): 200 psi (13.8 bar) Design Safety Factor: 2:1

Rated Fatigue Pressure: 150 psi (10.3 bar)

Element Burst Rating: 70 psid (4.8 bar)

Filter Materials:

Diverter Valve Assembly: die cast aluminum Check Valve Assembly: die cast aluminum Filter Assembly: see ÍL2 specifications

Operating Temperatures:

Nitrile: -40°F to 225°F (-40°C to 107°C) Fluorocarbon: -15°F to 275°F (-26°C to 135°C)

Weight (approximate):

Single: 55 lbs. (24.9 kg) / Double: 65 lbs. (29.5 kg)

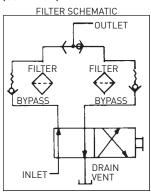
Indicators:

Visual (optional)

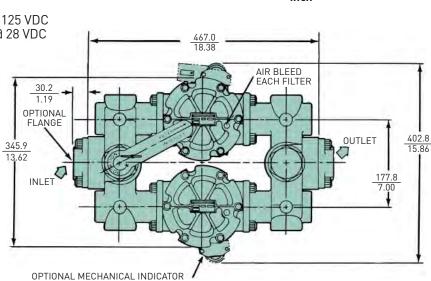
Electrical (optional) 15A @ 250VAC / .5A @ 125 VDC Electrical ("D" option) 5A @ 250VAC / 3A @ 28 VDC

Color Coding:

White (normally closed) Red (normally open) Black (common)



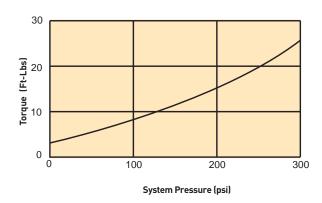
BOTH CHECK VALVES MOVE SAME DIRECTION

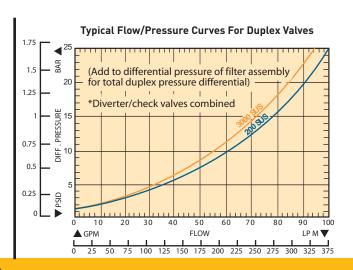


110.5

Linear Measure: millimeter

Approximate handle torque required for changeover.

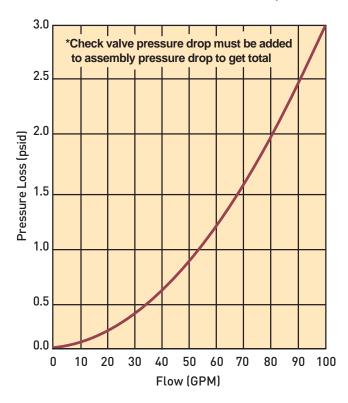




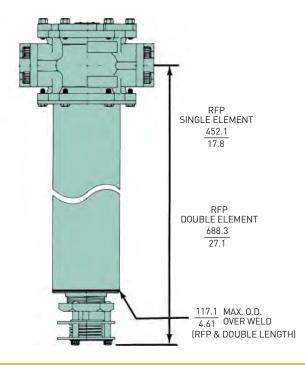
Specifications

For return line applications (RFP), the fluid returning to the reservoir holds the check valve open. When the system is shut down, the check valve closes automatically.

Check Valve Flow/Pressure Drop



Linear Measure: millimeter inch



Drawings are for reference only. Contact factory for current version.

Specifications

Lower Cost than many single unit filters.

Moduflow[™] Manifold Extended Filter Range

Use Model MM Manifold to handle return line flows up to 130 gpm.

Rated static pressure: 300 psiTypical burst pressure: 900 psi

• Easily mounted on ModuFlow™

High Flows At Low Cost

The model MM manifold is designed to extend the flow range of ModuFlow™ Filters when operating with 10 Micron and finer filter media. When mounted to a pair of RFP-2 or ILP-2 filters, this manifold will allow flows up to 130 gpm in return lines (15 fps velocity).

Note: The Model MM manifold is not applicable to suction lines due to its pressure drop characteristics.

When used with two ModuFlow™ filters, the total cost is often less than a single unit filter rated for 130 gpm flow. Tank-top mounted (Model RFP) filters will require only one manifold on the filter inlet pports. In-line mounted (Model ILPav) filters will require two manifolds, one on the inlet and one on the outlet ports.

Multiple Uses

Although designed for manifold ModuFlow $^{\text{M}}$ filters, the Model MM can be used in a variety of applications which require:

Splitting flow between components

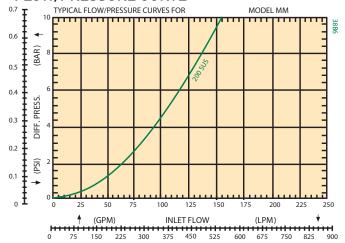
Such applications are frequently encountered on mobile equipment, machine tools, and large lubricating systems. In such applications, use of a manifold can often reduce total piping and installation costs.

Proven Reliability

The rugged design of the Model MM manifold has been proven in demanding mobil equipment applications, At the factory, we have cycle tested the Model MM through the full range of rated flow and pressure to insure reliable service.

Parker Filter Division maintains the same high standards in delivery, quality, and service. Considering this, plus features, flexibility, price, and performance, the Model MM manifold is a valuable addition to your fluid power component list.

FLOW/PRESSURE CURVE



Specifications

MANIFOLD SPECIFICATIONS

Rated Static Pressure, maximum: 20.7 bar (300 psi) Typical Burst Pressure: 62.1 bar (900 psi) Operating Temperature (Buna seals): +121°C to -40°C (+250°F to 40°F) Housing Material:
ANSI 356-T6 cast aluminum
Approximate Shipping Weight:
3.6 kg (8 lbs)
Porting: See Options Below

Order Screws and O-Rings Seperately: Inlet & outlet screws (12 required): Order P/N 900228 Outlet port o-rings (2 required): Nitrite: Order P/N N72228 Fluorocarbon: Order P/N V92228

HOW TO ORDER MANIFOLDS:

Part Number	Description
926466	Moduflow Manifold

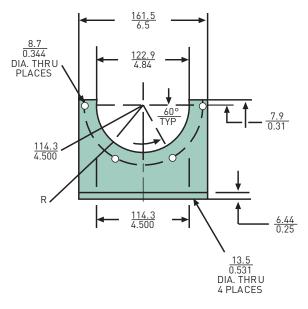
* Tank-top mounted RFP filters will require one manifold on filter inlets: in-line mounted ILP filters will require two manifolds on both inlets and outlets.

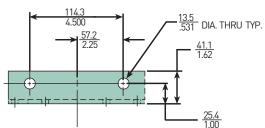
Drawings are for reference only. Contact factory for current version.

Accessories

Linear Measure: millimeter inch

OPTIONAL MOUNTING BRACKET (924904)





"M" OPTION-VISUAL INDICATOR, NO ELEMENT WARNING



Drawings are for reference only. Contact factory for current version.

"E" OPTION-ELECTRICAL INDICATOR



Parts List

Flange Kits (flange, 4 bolts, o-ring)

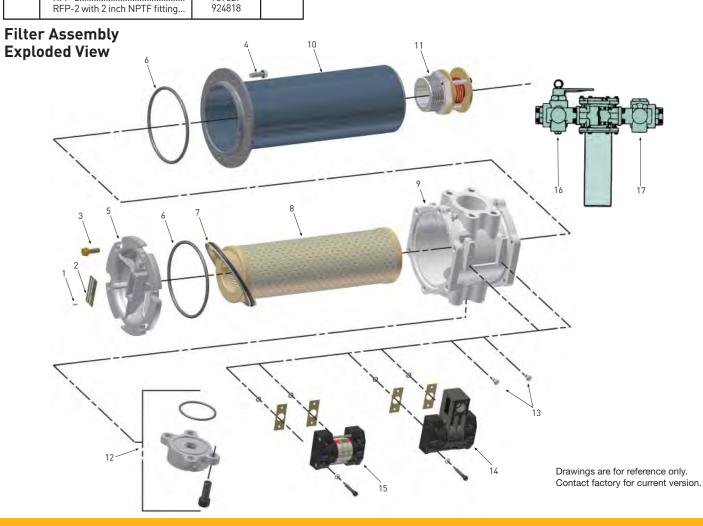
r tange Kits (italige, 4 botts, 0-1 mg)					
		Part N	umber		
Size	Code	Buna	Fluorocarbon		
3/4 inch NPTF	YB	924788	926013		
1 inch NPTF	YC	924787	926012		
11/4 inch NPTF	YD	924912	926004		
1½ inch NPTF	YE	924786	926011		
2 inch NPTF	YF	924785	926010		
SAE - 12	YM	924784	926009		
SAE - 16	YN	924783	926008		
SAE - 20	YO	924913	926005		
SAE - 24	YP	924782	926007		
BLANK FLANGE	_	924781	926006		

RFP/ILP/ DILP Replacement Elements

		Nitrile	Seals	·		Fluorocar	bon Seals	
Media	New Single	Replaces Old Single	New Double	Replaces Old Double	New Single	Replaces Old Single	New Double	Replaces Old Double
02Q	937393Q	932686Q	937397Q	932692Q	937401Q	932689Q	937405Q	932695Q
05Q	937394Q	932687Q	937398Q	932693Q	937402Q	932690Q	937406Q	932696Q
10Q	937395Q	932688Q	937399Q	932694Q	937403Q	932691Q	937407Q	932697Q
20Q	937396Q	933116Q	937400Q	933117Q	937404Q	933118Q	937408Q	933119Q
WR	940733		940734		940735		940736	

Parts List

rews, Nameplate me Plate, Unstamped ver Screws, 5/16-18 UNC x 1" wl Screws, 5/16-18 UNC x 1"	900028 920928 926633	2	11 12	Check Valve Assy	925120 Refer to Table	1
ver Screws, 5/16-18 UNC x 1"		1	12	Flange Kits	Refer to Table	1 1
, .	926633	1 , 1				1 : '
wl Screws, 5/16-18 UNC x 1"		6		0-Ring	V72228	1
	926633	6	13	Plug Kit, Fastener, self-sealing, o-ring seal included with fastener	925974	2
ver, Without nameplate	924634	1	14	Indicator Electrical		Optional
Ring, cover litrileluorocarbon	N72350 V72350	2 2		35 psid35 psid, 3-pin male receptacle Gasket O-Ring	926643 926753 926126 V72010	2 2
ement Seal litrileluorocarbon	937410 937411	1 1	15	Indicator Visual 35 psid 4-band Bracket, Inline mounting	926748 924904	Optional Optional
ement	Refer to Table	1		Indicator Kit, Remote mount	924894	Optional
ad, Machined only		1	16	Changeover Valve Assy., Duplex	926758	Optional
2" SAE Flange 1½"SAE Flange	926146	1 1	17	Check Valve Assy., Duplex	926757	Optional
1½" NPTF wl, Select desired model	925916	1	Not Shown	Drain Plug, SAE-24 for RFP model Nitrile Fluorocarbon	909992 928363	1 1
ac 2" 1½ 1½	I, Machined only SAE Flange "SAE Flange " NPTF I, Select desired model -1	Machined only	I, Machined only 1 SAE Flange 925972 1 "SAE Flange 926146 1 "NPTF 925949 1 I, Select desired model 1 925916	Machined only	Machined only	Machined only



How to Order

BOX 1	BOX 2	вох з	BOX 4	BOX 5	BOX 6	BOX 7	BOX 8
ILP	1	10Q	В	MP	35	У9 У9	1

BOX 1: Filter Series Symbol	Description
RFP	Return-line filter, inlet on side outlet on bottom
ILP	In-line filter
DILP	In-line duplex

BOX 2: Element Length Symbol	Description
1	Single
2	Double

BOX 3: Media Code Symbol	Description
02Q	Microglass III, 2 micron
05Q	Microglass III, 5 micron
10Q	Microglass III, 10 micron
20Q	Microglass III, 20 micron
WR	Water Removal

BOX 4: Seals Symbol	Description
В	Nitrile
E	EPR
V	Fluorocarbon

BOX 5: Indicator Symbol	Description
Р	Pressure ports drilled & plugged only; no indicator
М	Visual indicator w/"no element" warning
E	Electrical indicator only
D	Electrical indicator only, 3-pin male receptacle

Note: First letter of indicator code = left side of filter head when looking into inlet with bowl down; second letter = right side of filter head when looking into inlet with bowl down.

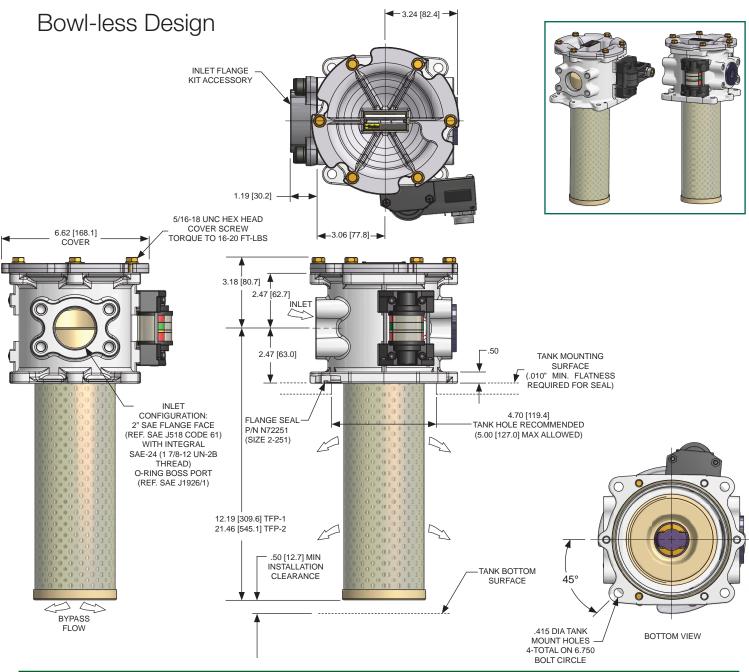
BOX 6: Bypass Setting	
Symbol	Description
35	35 psid

BOX 7: Port Options				
Filter Model	Inlet Symbol/Description		Outlet Symbol/Description	
	Y9	2" flange face	99	No fitting
RFP	P9	SAE-24 integral threads	F9	2" NPTF
			F8	External check valve
	Y9	2" flange face	Y9	2" flange face
ILP	P9	SAE-24 integral threads	P9	SAE-24 integral threads
55			E9	1½ NPTF integral threads
DILP	Y9	2" flange face	Y9	2" flange face

- 1) First pair of symbols denotes inlet for all filter styles; second pair of symbols denotes outlet.
- 2) Four symbols required: two for inlet, two for outlet.
- When symbols requires two to finely two for all Unused ports in filters come plugged with a blank flange.

 4) See Flange Kits table for port flange options. Flange Kits are ordered separately.

BOX 8: Options Symbol	Description
1	None



Features	Advantages
Shorter port-to-port distance.	Provides a smaller footprint and reduced weight.
Direct tank mount capability eliminates need for	Aluminum die cast head reduces weight and direct tank
adaptor flanges and bowl.	mount flange reduces installation time and cost.
Standard head incorporates 2" SAE flange	Enables one common head to be used.
face with integral SAE-24 port configuration.	Simplifies ordering model code.
Filter head and element 2-piece construction requires	Reduces assembly cost by 25%.
no filter bowl.	
Patented element design with integral bypass valve and	Ensures all contaminants remain captured during service.
inside to out flow path.	New bypass valve with each element ensures operation
	reliability.

How to Order

B0X 1	BOX 2	вох з	BOX 4	BOX 5	BOX 6	BOX 7	BOX 8
TFP	1	10Q	В	MP	35	<i>C</i> 32	1

BOX 1: Series Symbol	Description
TFP	Return-line filter
TFPW	Return-line filter anodized for HWHC fluid

Box 2: Element Length	
Symbol	Description
1	Single
2	Double

ı	Box 3: Media Code	
l	Symbol	Description
	02Q	Microglass III, 2 micron
	05Q	Microglass III, 5 micron
l	10Q	Microglass III, 10 micron
	20Q	Microglass III, 20 micron
	WR	Water Removal

BOX 4: Seals	
Symbol	Description
В	Nitrile
E	EPR
٧	Fluorocarbon

BOX 5: Indicator Symbol	Description
Р	Pressure ports drilled & plugged only; no indicator
М	Visual indicator w/"no element" warning
E	Electrical indicator only
D	Electrical indicator only, 3-pin male receptacle
Note: Two letters a code (e.g. "MP")	re required for the indicator

	X 6: Bypass mbol	Description
35		35 (2.4 bar) psid

BOX 8: Ports Symbol	Description
C32	2" SAE flange face/SAE-
	24 combination inlet port

BOX 8: Options Symbol	Description	
1	None	

Replacement Elements

Media	TFP-1				TFP-2		
	Nitrile	Fluorocarbon	Ethylene Propylene	Media	Nitrile	Fluorocarbon	Ethylene Propylene
02Q	937393Q	937401Q	937671Q	02Q	937397Q	937405Q	937675Q
05Q	937394Q	937402Q	937672Q	05Q	937398Q	937406Q	937676Q
10Q	937395Q	937403Q	937673Q	10Q	937399Q	937407Q	937677Q
20Q	937396Q	937404Q	937674Q	20Q	937400Q	937408Q	937678Q
WR	940733	940735	N/A	WR	940734	940736	N/A