



Stains on Ram filters

Quality Engineer Enrique Hernandez.

Issues reported.



The marks that are mentioned are of visual appearance and will not affect functionally, these are originated by the drying process.



This type of filters have a chemical process which is placed after the assembly process and then a drying process, it will have a rigid appearance to the touch by the immersion process that takes the filter and then is dried to have a humidity less than 10% this condition of rigidity to the touch does not affect its functionality.

Filters after treatment, improvement.





WK09	01/03/2023	MO-14333863	N/A	82371A-20	1	168
WK10	08/03/2023	MO-14767152	N/A	82371A-20	1	42
WK10	08/03/2023	MO-14767152	N/A	82371A-20	2	84

Humidity control was implemented with a hygrometer instrument with 100% verification, which for this type of filter should be less than 10% humidity to prevent possible contaminants.



Conclusión

The marks mentioned are not a functional problem, and the rigidity mentioned is due to the assembly
process and the immersion and drying treatment.



